

FIG.1

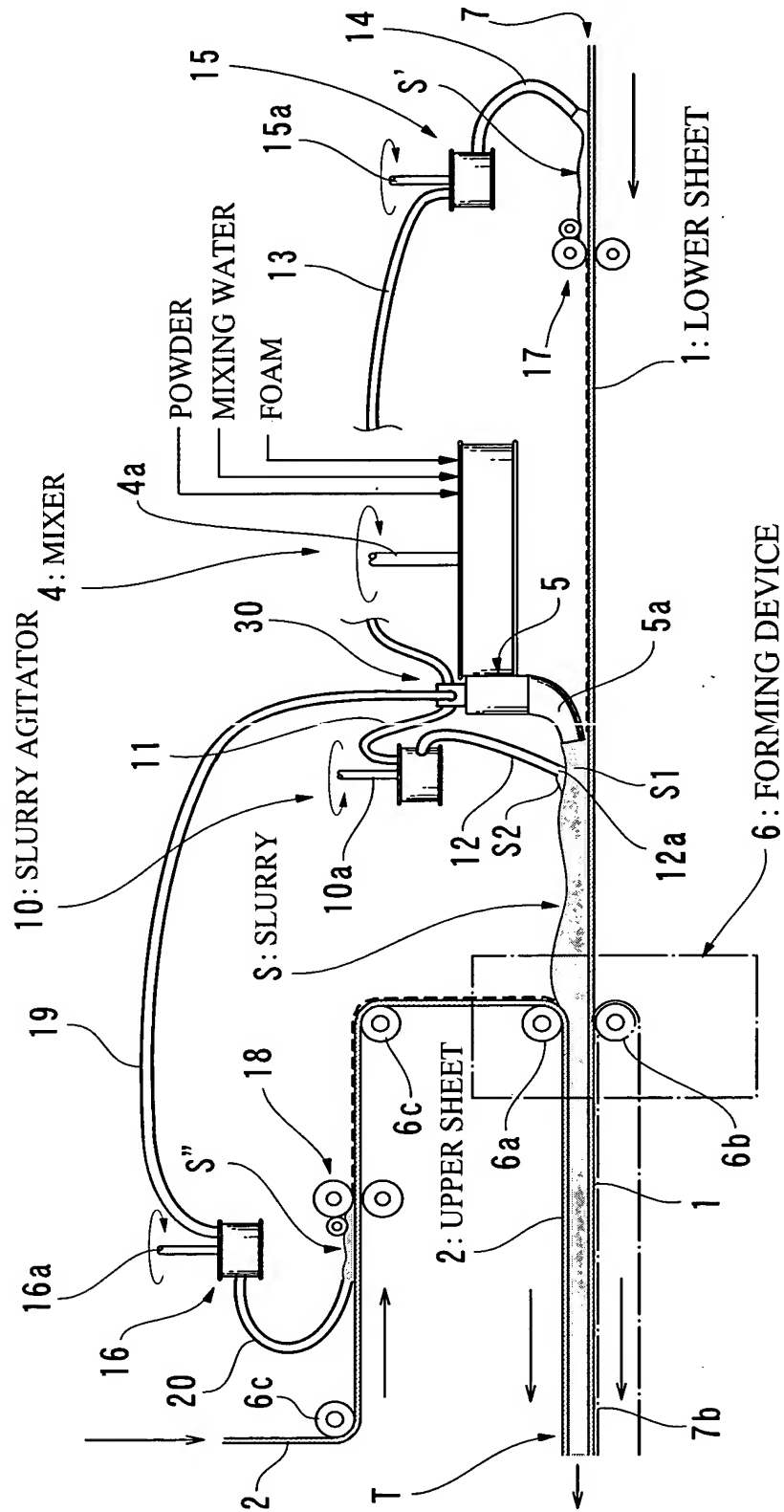


FIG.2

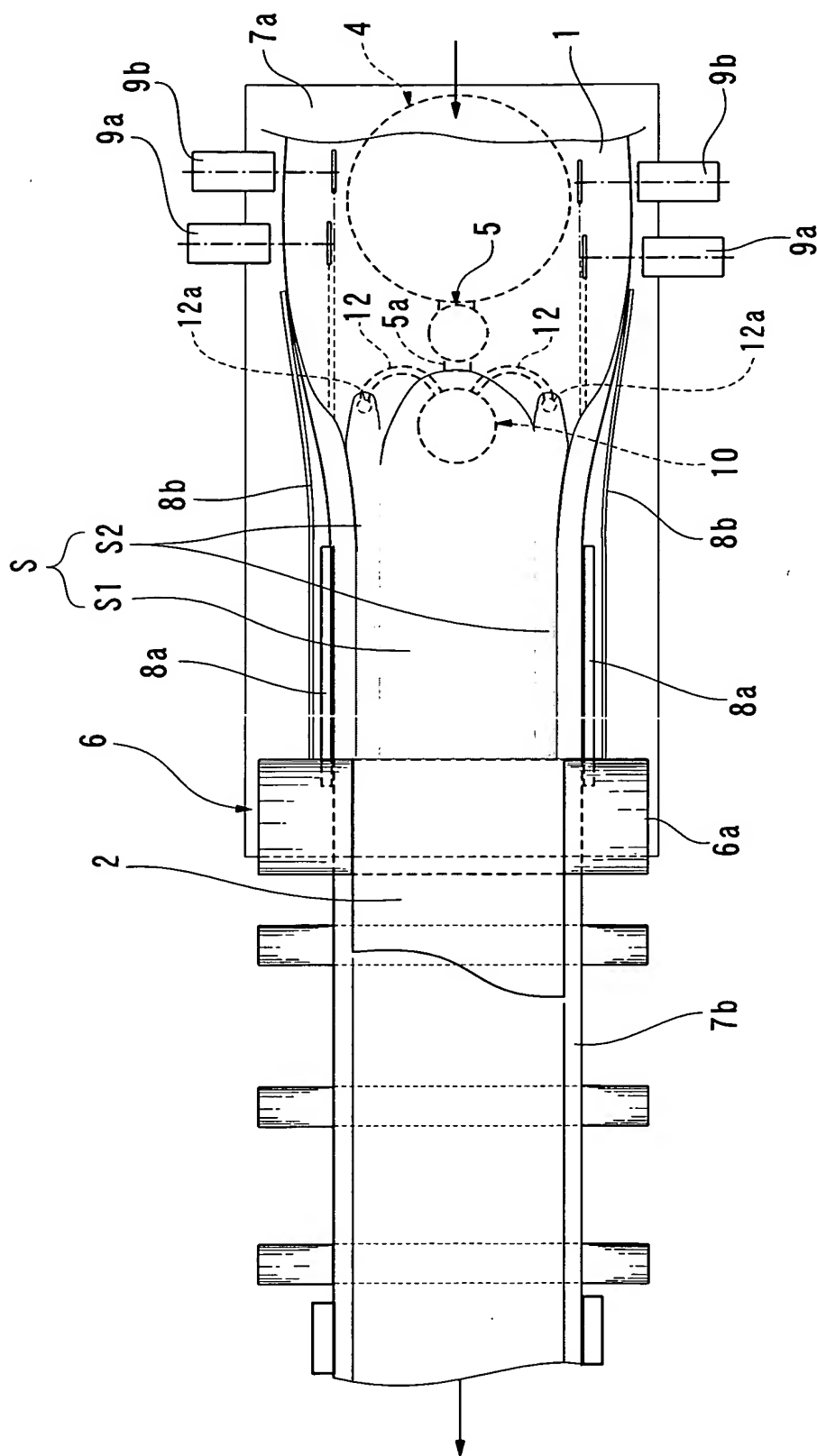


FIG.3

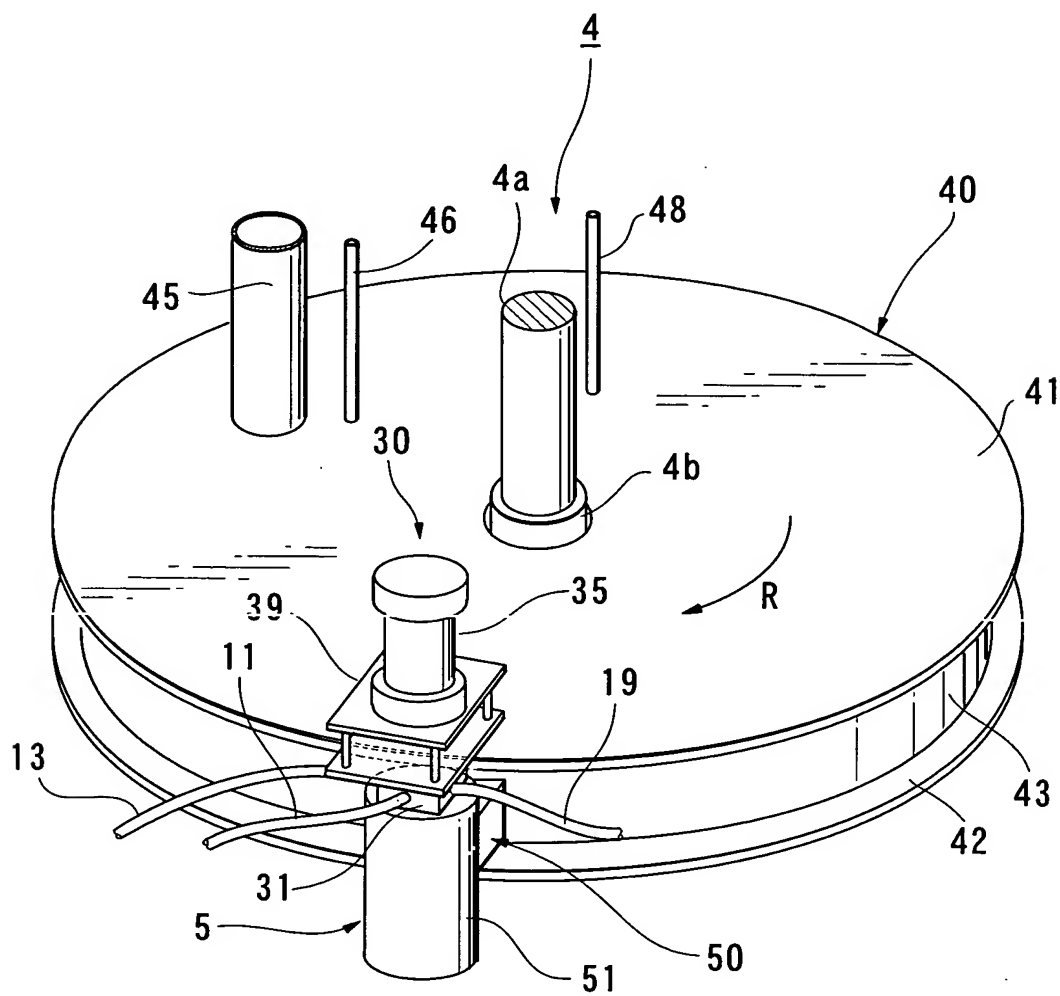


FIG.4

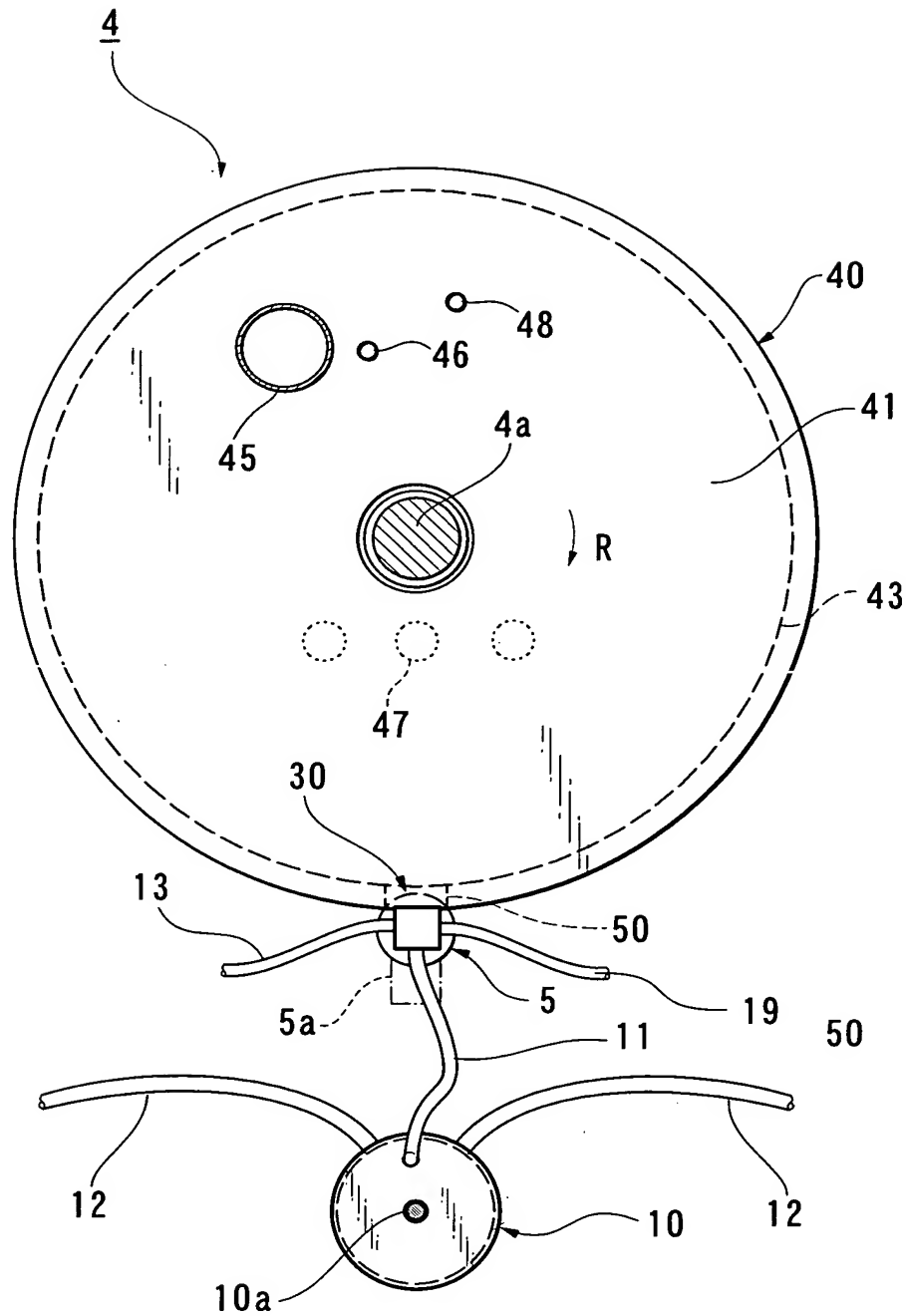


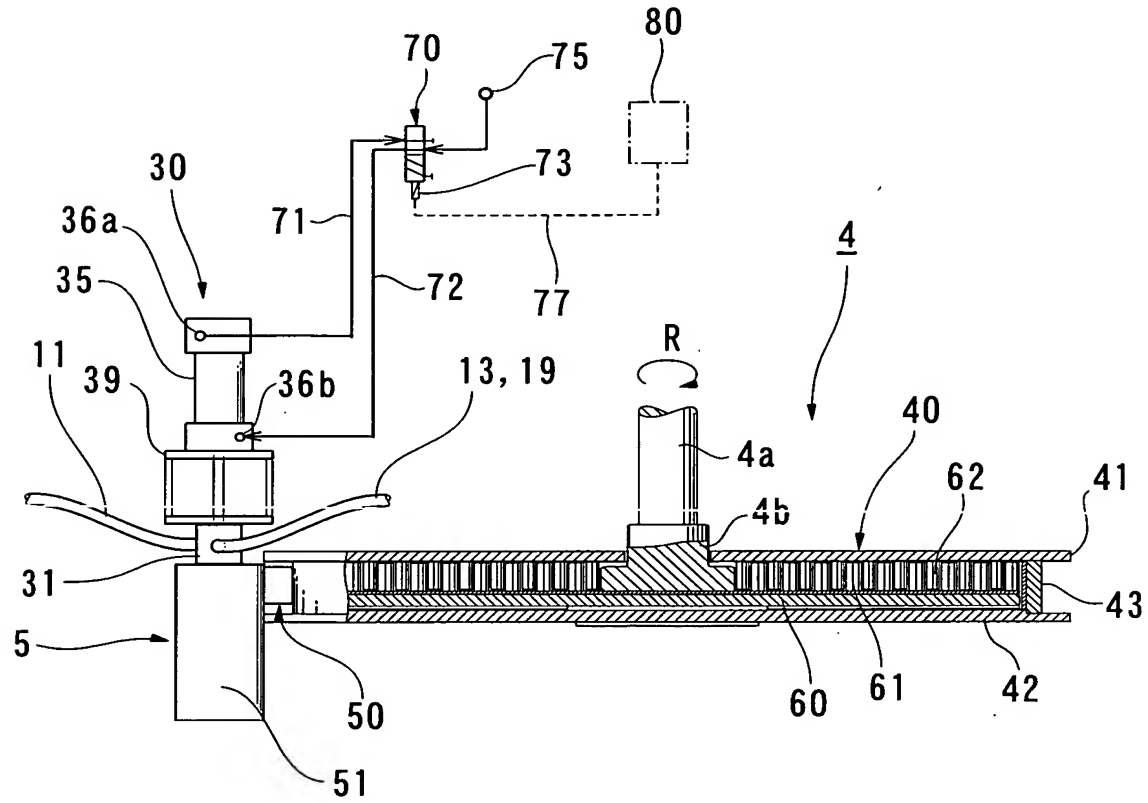
FIG.5

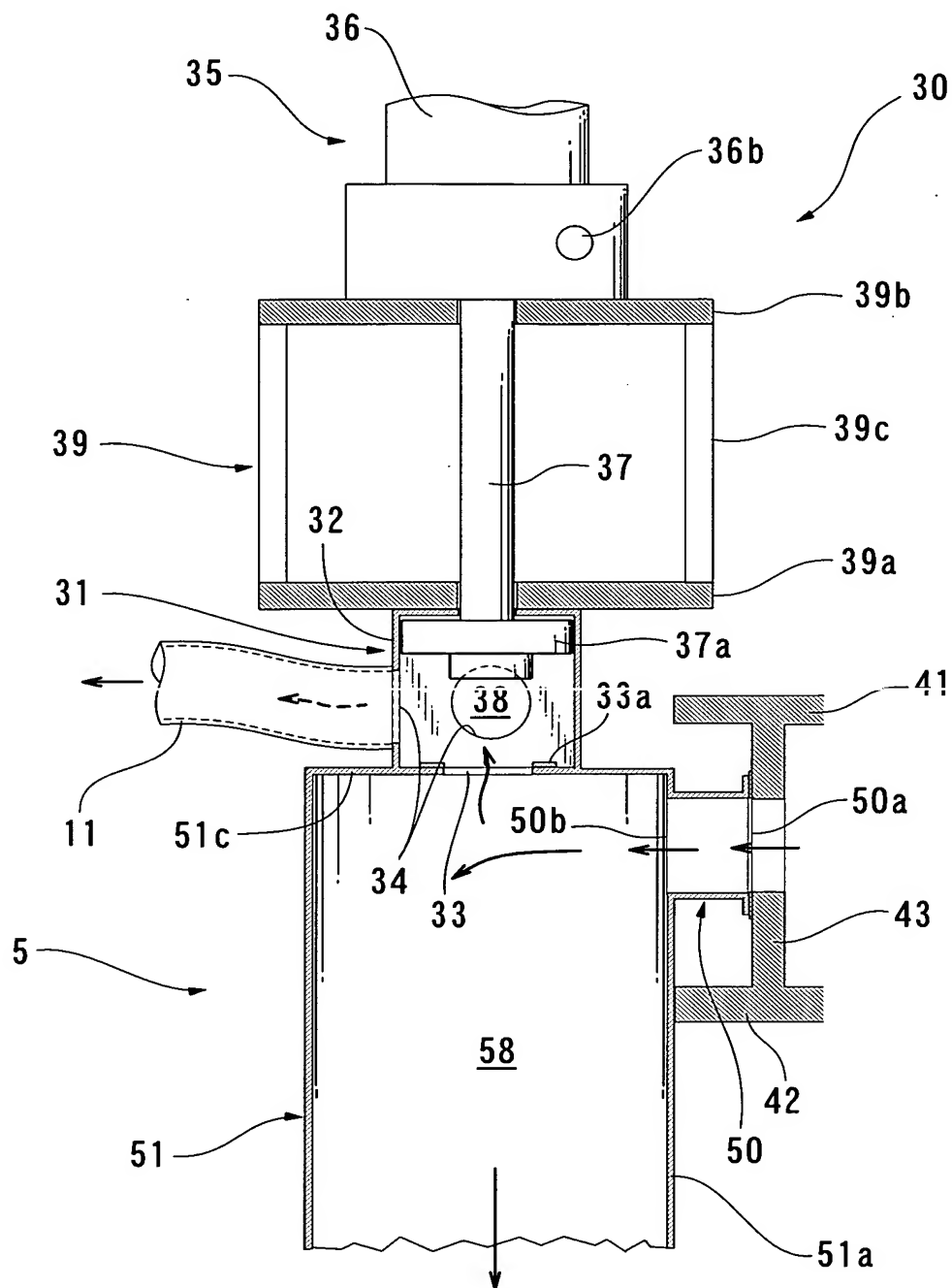
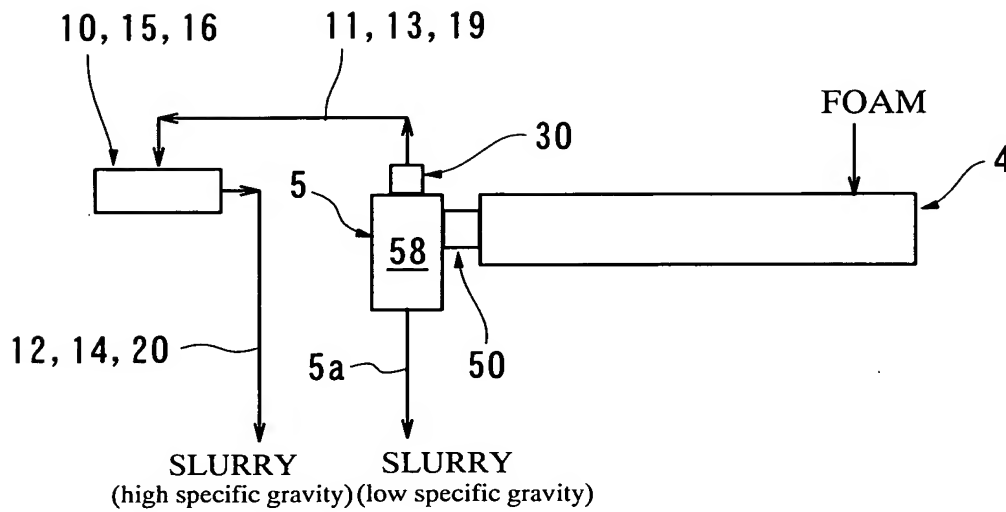
FIG.6

FIG.7

(A)



(B)

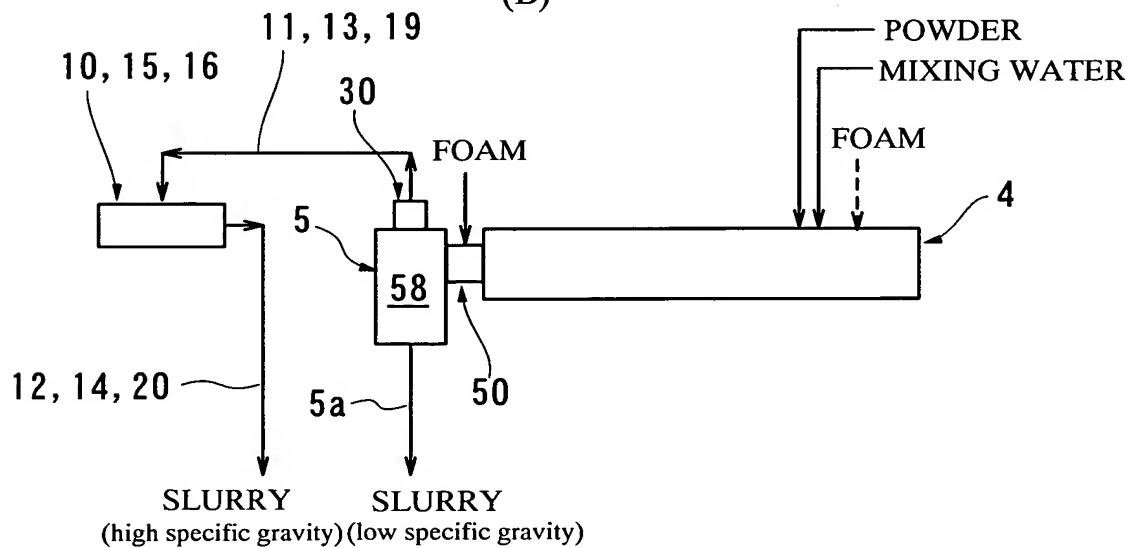


FIG.8

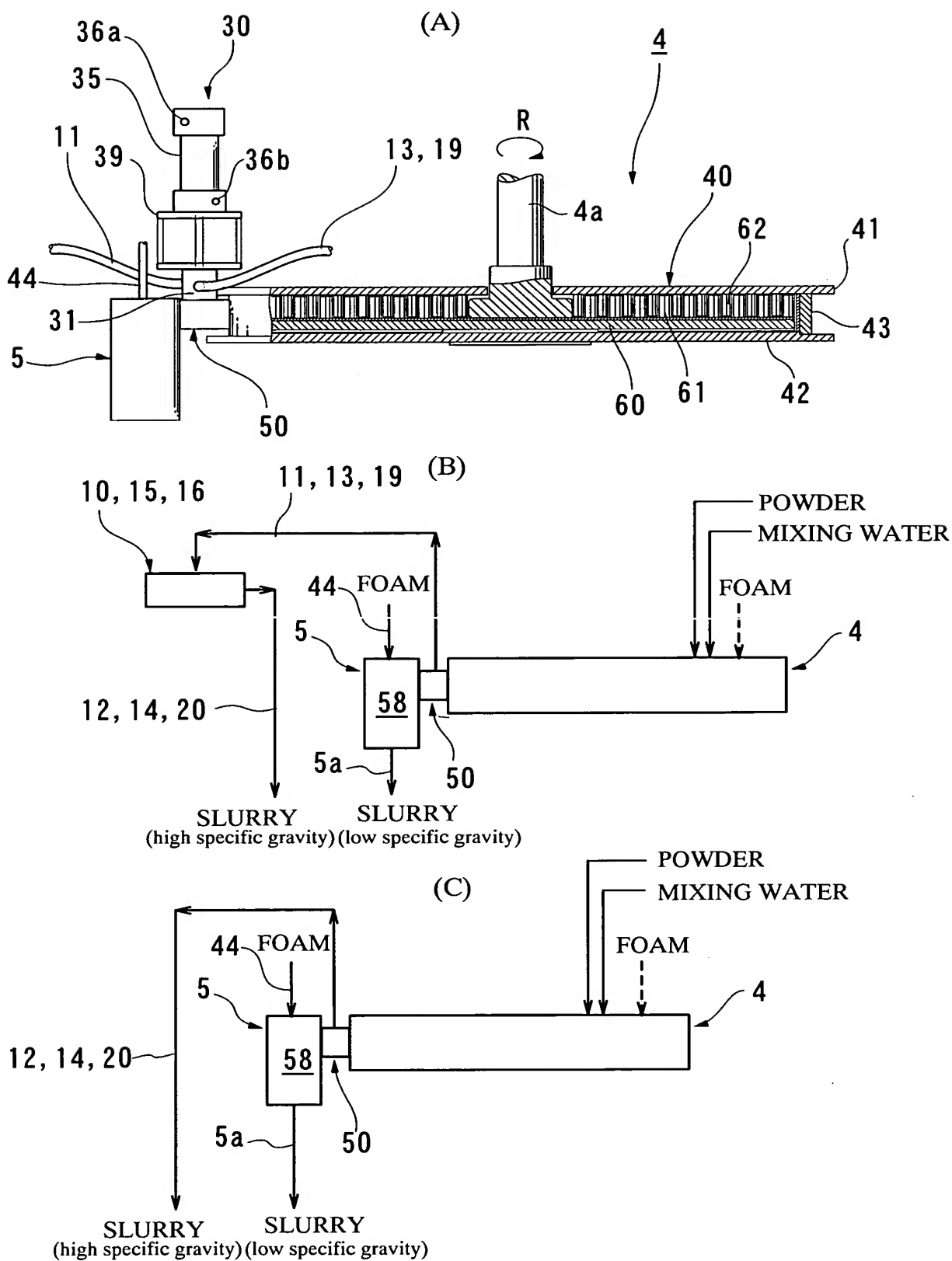


FIG.10

	Example-1		Example-2		Comparative Example	
	Side Edge Part	Center Part	Side Edge Part	Center Part	Side Edge Part	Center Part
Density of Slurry (g/cm ³)						
Average	1.23	1.08	1.24	1.06	1.24	1.05
Standard Deviation	0.036	0.038	0.034	0.037	0.072	0.041
Rate of Change in Volume of Fractionated Slurry (B/A)	0.99		1.02		0.82	
Adhesiveness (%)						
Right Side Face	99		99		90 (including test piece having side edge part exfoliated)	
Reverse Side Face	99		100		98	
Surface Hardness (kgf)						
Average	39.1		37.6		34.9	
Standard Deviation	2.73		2.54		4.13	
Core Hardness (kgf)						
Average	13.4		12.7		10.9	
Standard Deviation	1.58		1.48		1.93	
Reduction of Consumption Rate of Foaming Agent	0.7		0.8		1	
Reduction of Consumption Rate of Adhesive Auxiliary Agent	0.6		0.6		1	

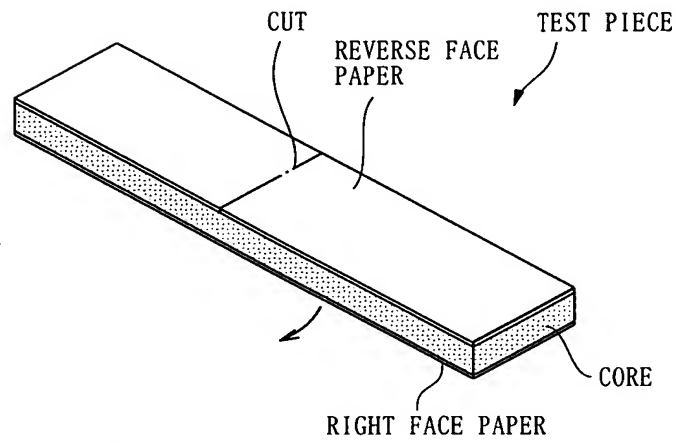
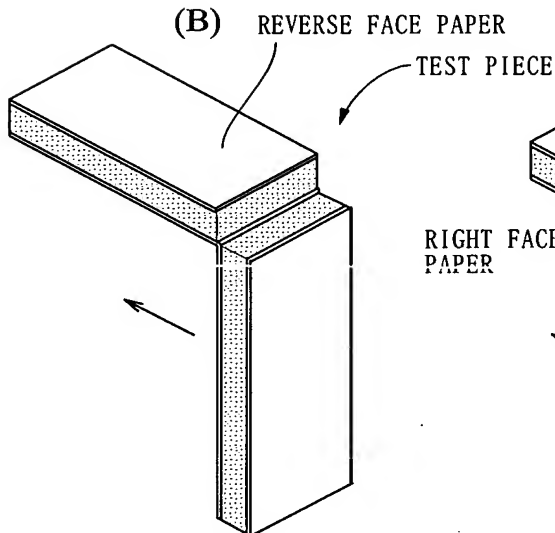
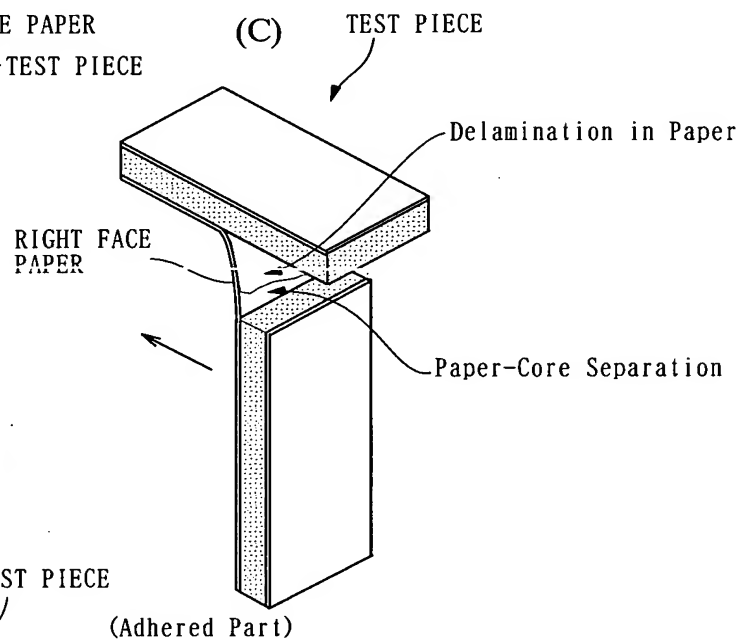
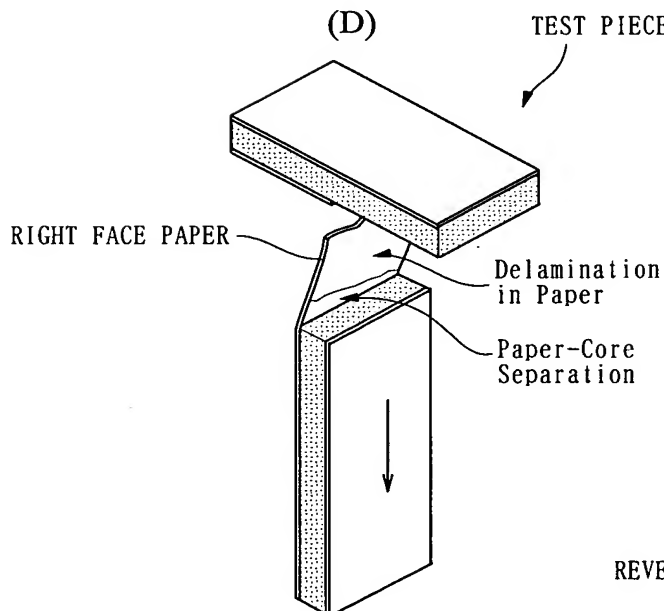
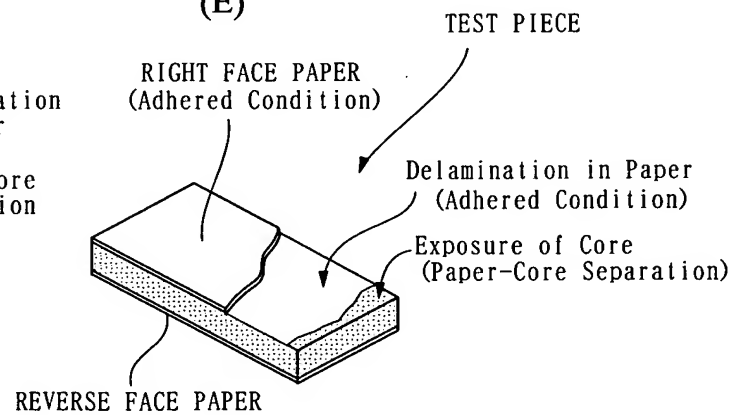
FIG.11**(A)****(B)****(C)****(D)****(E)**

FIG.12

PRIOR ART

